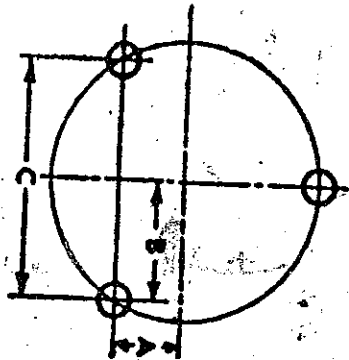
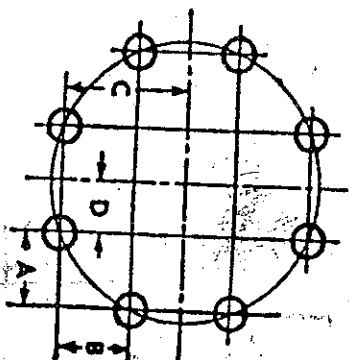


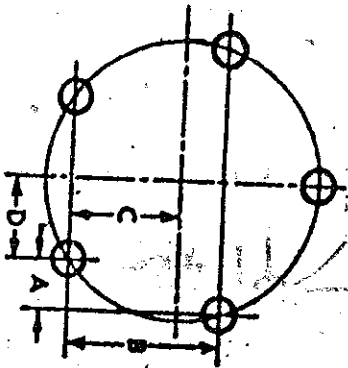
Multiply values shown by diameter of pitch circle.



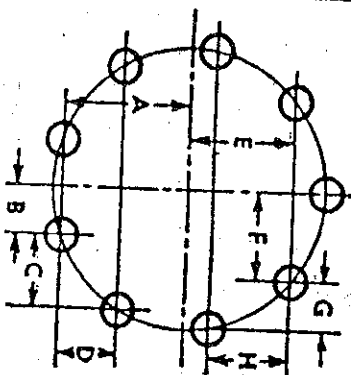
3-HOLE
 A=0.25000
 B=0.43301
 C=0.86603



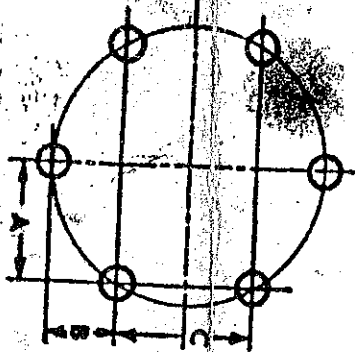
8-HOLE
 A=0.227059
 B=0.227059
 C=0.46194
 D=0.19134



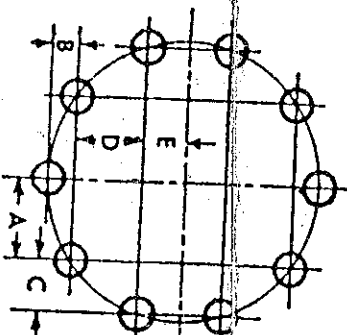
5-HOLE
 A=0.18164
 B=0.55902
 C=0.40451
 D=0.29389



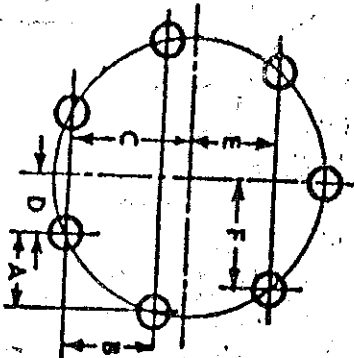
9-HOLE
 A=0.46985
 B=0.17101
 C=0.26201
 D=0.21985
 E=0.38302
 F=0.32139
 G=0.17101
 H=0.29620



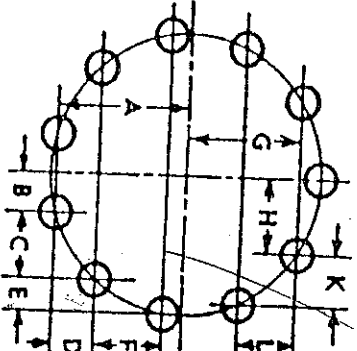
6-HOLE
 A=0.43301
 B=0.25000
 C=0.50000



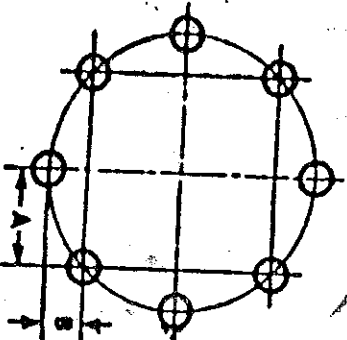
10-HOLE
 A=0.29389
 B=0.09549
 C=0.18164
 D=0.25000
 E=0.15451



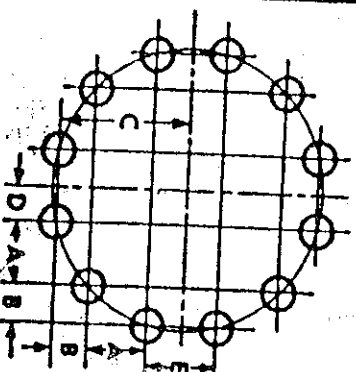
7-HOLE
 A=0.27052
 B=0.33922
 C=0.45049
 D=0.21694
 E=0.31175
 F=0.39092



11-HOLE
 A=0.47975
 B=0.14087
 C=0.23700
 D=0.15231
 E=0.11704
 F=0.225627
 G=0.42063
 H=0.227032
 I=0.18449
 J=0.21291



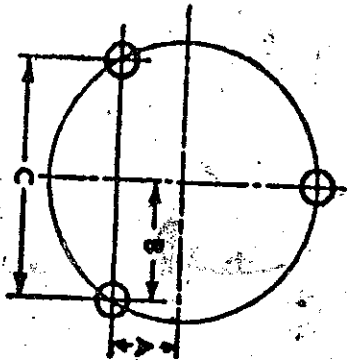
8-HOLE
 A=0.35355
 B=0.14645



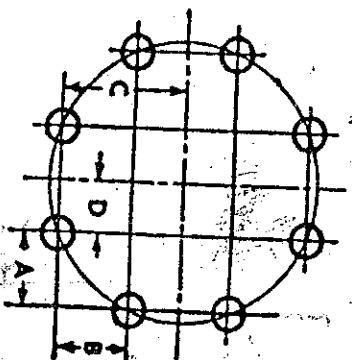
12-HOLE
 A=0.222415
 B=0.12941
 C=0.48296
 D=0.12941
 E=0.25882

The constants in the table are multiplied by the diameter of the...

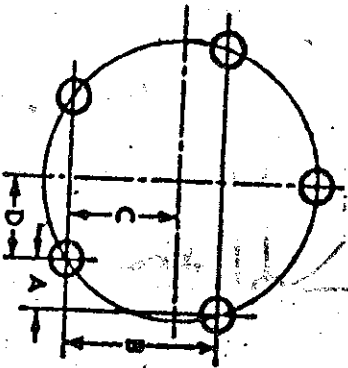
Multiply values shown by diameter of pitch circle.



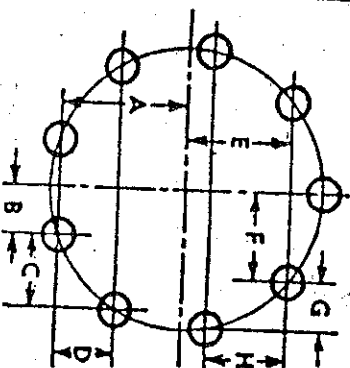
3-HOLE
 A=0.25000
 B=0.43301
 C=0.86603



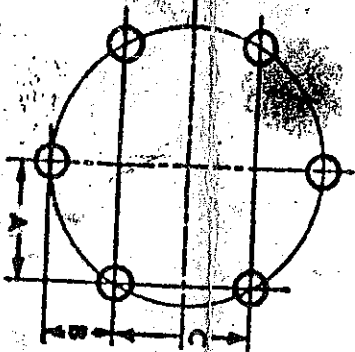
8-HOLE
 A=0.27059
 B=0.27059
 C=0.46194
 D=0.19134



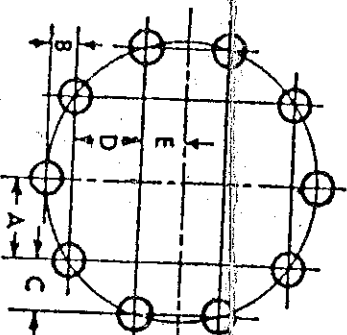
5-HOLE
 A=0.18164
 B=0.55902
 C=0.40451
 D=0.29389



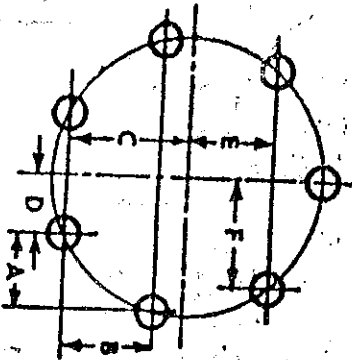
9-HOLE
 A=0.46985
 B=0.17101
 C=0.26201
 D=0.21985
 E=0.38302
 F=0.32139
 G=0.17101
 H=0.29620



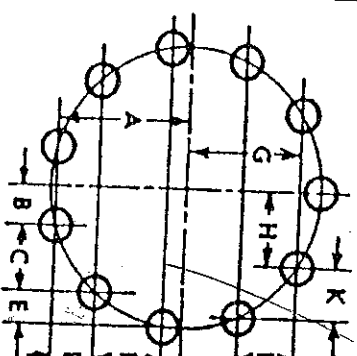
6-HOLE
 A=0.43301
 B=0.25000
 C=0.50000



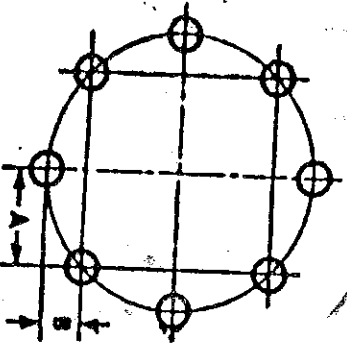
10-HOLE
 A=0.29389
 B=0.09549
 C=0.18164
 D=0.25000
 E=0.15451



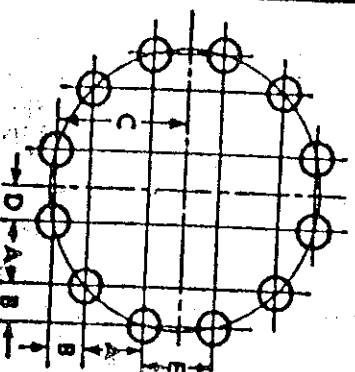
7-HOLE
 A=0.27052
 B=0.33922
 C=0.45049
 D=0.21694
 E=0.31175
 F=0.39092



11-HOLE
 A=0.47975
 B=0.14087
 C=0.23700
 D=0.15231
 E=0.11704
 F=0.225627
 G=0.42063
 H=0.27032
 K=0.18449
 L=0.21291



8-HOLE
 A=0.35355
 B=0.14645



12-HOLE
 A=0.22415
 B=0.12941
 C=0.48296
 D=0.12941
 E=0.25882

The constants in the table are multiplied by the diameter of the pitch circle.