

*** Bolt Action Rifle Report ***

..... Store Location
 Claim Check Number
 Owner's Name of firearm
 Type of firearm
 Make
 Serial number
 Caliber

Phone #
 Date
 Date of MFG.
 Model

Other data on firearm

*** Condition of firearm as received ***

L/H side Wood/Stock scratches marks dents wear Note: _____

R/H side Wood/Stock scratches marks dents wear Note: _____

Receiver steel and or Aluminum scratches marks dents wear Condition of bluing and or anodizing new excellent good poor
 Note: _____

Barrel steel stainless steel scratches marks dents wear Condition of bluing new excellent good poor
 Note: _____

Magazine type: Removable box / Internal box / Rotary / Tubular

*** Inspection Report ***

1/ **Barrel** bulges yes(not save to firer) /(no visible cracks) wear at end of barrel lands ID _____" bore ID _____ "

1/ **Receiver** bulges/elongation yes(not save to firer)/no crack yes/(no visible cracks) Wear Good, OK, poor, not safe to firer

45,46/ **Trigger** pull in pounds _____ (min is 4 1/2 LB. to be safe to fire see MFG. spec of firearm, some MFG goes as higher than 10LB pull).

42,44/ **Stock** crack and Takedown screw bushing hole Yes (not save to firer) /(NO visible cracks)

Name of part, location or action	Good	OK	Poor	Not save to firer	Did not check, does have the part or seal	Other data
Item check -----* Looking for or how in works						
Feel of Trigger pull -----* need to be crisp trigger for safety						
Safety working -----* stops harmer from falling						
Feeding & Chambering -----* feeding the round into the chamber						
Cocking & Locking -----* cocking the hammer and locking the bolt						
Unlocking & Ejection -*(unlocking bolt to soft/hard) or ejecting the round						
Stock to barrel/receiver tight -----*safety & accuracy						
Location/Part inspected. -----* what can happen						
2/Bolt , loose screws, broken firing pins, or firing pin screws						
Grease and Crud Build-up -----*hard working or miss fire						
2/Bolt and Receiver locking lugs. * cracks unsafe or fit may crack lugs						
2/Bolt face & recesses* extraction cartridge from chamber or breakage of extractor						
14/Extractor 'undersize, oblong & end wear' Broken, worn, or weakened extractors -----* cartridge jam or breakage of extractor						
2/Firing pin Hole 'Oversize and oblong' * miss fire or damage firing pin						
16/Firing Pins 'under size, oblong and fit' -----* miss fire or breakage						
2/Ejector Hole 'Oversize and oblong' -----* jam or breakage of ejector						
10,12/Ejector 'undersize, oblong & end wear' -* cartridge jam or breakage						
6/Hammer or Bolt stop 'fit if lose and head wear' -----* miss fire						
6,40/Sear notch wear and shape -----* premature firing						
34,35,36,37,38/ safety -----* premature firing						
39/Sear safety cam-----* premature firing						
53/ Trigger stop or Engagement limiting pin * premature firing or bad trigger pull						
45/Trigger 'fit if lose and wear' -----* premature firing or bad trigger pull						
45/Sear nose wear and shape-----* premature firing or bad trigger pull						
41/Springs 'fit and pressure'* premature firing, miss fire or bad trigger pull						
45,47/Trigger Adjustment -----* premature firing or bad trigger pull.						
23,25/Magazine and spring-----* cartridge jam or feeding cartridge						

Oil used Hoppe's No.9. If applicable {Gun Grease, Dry Lubrication or Moly Oil}; Other _____.

All inspections are visual and or by feel unless other wise noted The specifications on firearms general guide lines use by the Gunsmith to the owner of the firearm needs to check with the firearm manufacture. The inspection is only visual and may need to be use Magnaflux , Magnaglow, or X-Ray examination procedures using a ordinance testing laboratory see manufacture recommends. Inspection is only valid for the day of the report. Follow all laws set down by the Federal Government; State, and Local Governments on firearms also follow the rules of the NRA and (manufacture recommends and guide lines of your firearm). All ways check the firearm chamber(s) and any other part to be unloaded for transporting, moving to any new location, handing to another person, work on it and storage. **Never Use Alcohol Or Drugs Before Or While Shooting. Wear approved ear and eye protection when firing any firearm. your firearm.**

*** Schematic of a bolt action rifle ***

May not match your rifle and is for close location of parts

