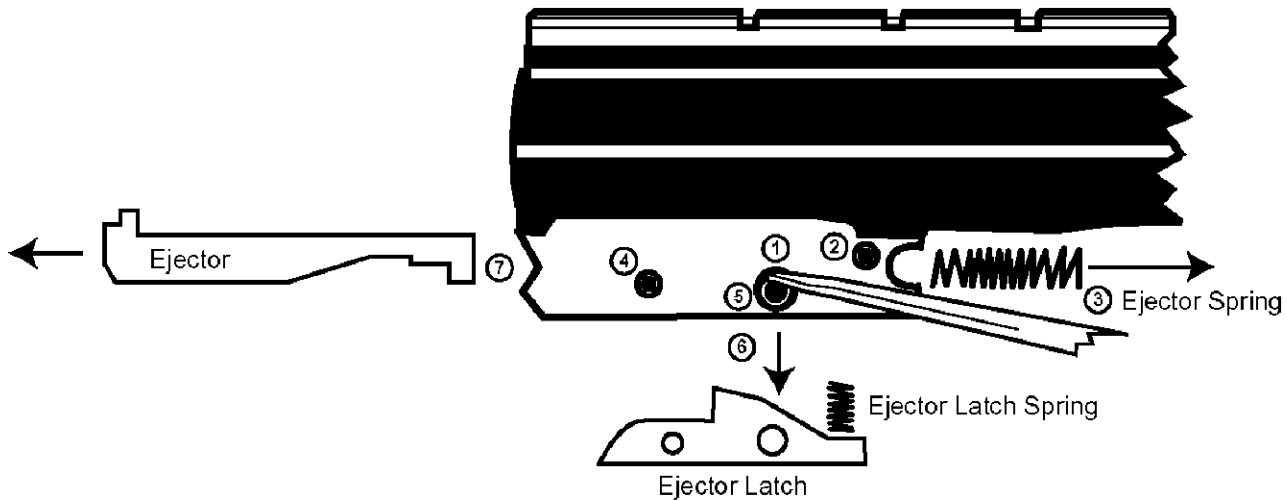


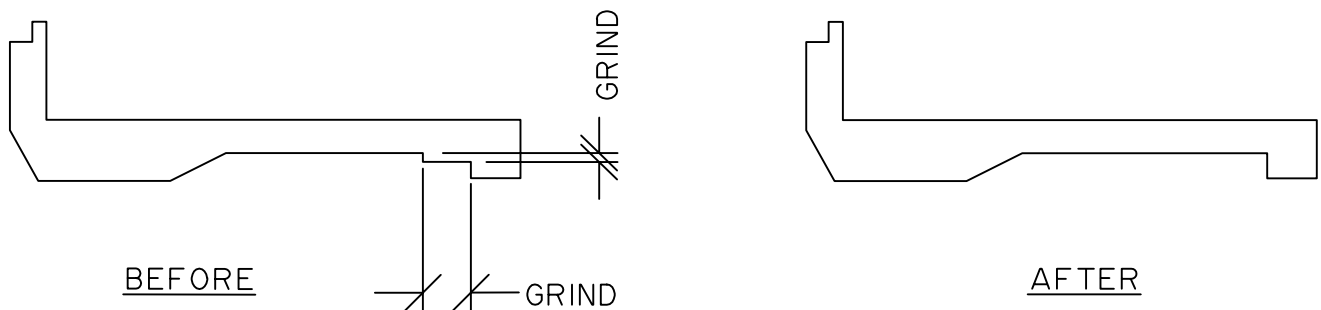
EJECTOR to EXTRACTOR CONVERSION

Hints for disassembly of the Ejector for the Extractor conversion



- ① If you opened your barrel gently enough at disassembly to not pop the Ejector into its out position, push down on the large roll pin with a screwdriver as shown above until it pops out. This will relieve SOME of the tension off the Ejector Spring before you release it.
- ② With a punch drive out the pin here. BE FOREWARNED, when the pin is slightly over halfway out, the Ejector Spring will come out the front of lug with substantial force.
- ③ I'd restrain it at the point of exit with a short 2x4 wood block, the end of a large punch or similar tool.
- ④ With a punch drive out the pin here.
- ⑤ With a punch drive out the pin here.
- ⑥ As pin is removed, the Ejector Latch Spring will push the Latch out of the bottom of the barrel lug. If it doesn't, wiggle the Latch and Spring out of the lug bottom with a small punch. Watch out for this spring flying off as well.
- ⑦ After the latch is out, remove the Ejector to the rear.

Assembly is basically the reverse of these instruction, minus step one. Carefully use a large punch or screwdriver to compress the Ejector (or now Extractor) spring far enough back to start the pin from step two back in place to restrain the spring. This is almost a job for three hands, so be safe and don't let you or any helpers get in line with that spring. Eyes are hard to replace... - perklo



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