(I) PLL ALIGNMENT - REQUIRES 100 MHZ SCOPE

- A. REFERENCE OSCILATOR BOARD (81336) PG.6-32
 - (1) PLUG IN 100 MHZ SCOPE TO CONNECTOR (27) (SCOPE 50 OHM TERM.)
 - (2) PEAK L6-L7-L8-L6-L7-L8, UNFLUG SCOPE.
 - (3) PLUG 500 MHZ FREQUENCY COUNTER INTO CONNECTOR (27).
 - (4) ADJUST C1 FOR 84.00000 MHZ +/- 5 HZ.
 - (5) CHECK CONNECTORS (85), (86), & (88) FOR 2.1000 MHZ.
- B. MINOR LOOP BOARD (81337) PG.6-40
 - (1) SET RECEIVER ON 1.0000 MHZ USB.
 - (2) TUNE TO .9999 MHZ USB.
 - (3) HOOK 100 MHZ SCOPE X10 SCOPE PROBE TO PIN 7 OF U1. THIS POINT IS EASILY MEASURED AT EITHER END OF THE JUMPER TO THE RIGHT OF U1.
 - (4) CHECK LOCK PULSE ON SCOPE .1MS @ .2V/DIV. MAKE SURE PULSE IS STABLE. TUNE BACK AND FORTH FROM .9999 TO 1.0000 MHZ.
 - (5) CHECK VOLTAGE AT POINT (TP) ON .9999 MHZ. THE VOLTAGE SHOULD BE 7.5 TO 8.0 VOLTS (TP) NEAR Q2.
 - (6) CHECK VOLTAGE AT POINT (TP) ON 1.0000 MHZ. THE VOLTAGE SHOULD BE 2.0 TO 3.0 VOLTS.
- C. REFERENCE OSCILLATOR BOARD (81336) PG.6-32
 - (1) HOOK SCOPE (TERMINATED TO 50 OHM) (X10) TO CONNECTOR (89)
 - (2) PEAK COILS L10-L11-L12 WITH RECEIVER ON 1.0000 MHZ USB
 - (3) TUNE BACK AND FORTH FROM 1.0000MHZ TO .9999 MHZ. THE PEAK VOLTAGE SHOULD NOT CHANGE ON THE DISPLAY. IF THE VOLTAGE CHANGES BETWEEN 1.0000 MHZ & .9999 MHZ, THE COILS L11-L12-L13 ON THE MINOR LOOP NEED TO BE RE-TUNED SLIGHTLY. TUNE L11 FIRST UNTIL THERE IS NO DIFFERENCE BETWEEN 1.0000 MHZ & .9999 MHZ. THE FREQUENCY AT CONNECTOR (89) SHOULD BE 44.70000 WHEN THE RECIEVER IS AT 1.0000 MHZ USB.
- D. MAJOR LOOP BOARD (81338) PG.6-36
 - (1) HOOK SCOPE PROBE (TERMINATED TO 50 OHMS) (X10) TO COLLECTOR OF Q19. SET SCOPE FOR MAX SENSITIVITY. UNHOOK CABLE #90 ON MAJOR LOOP. ADJUST WHITE TRIM POT ON U3 FOR MINIMUM PATTERN ON SCOPE DISPLAY. UNHOOK PROBE. HOOK UP #90.
 - (2) SET RECIEVER ON 30.0000 MHZ USB. HOOK SCOPE PROBE
 (X10) ON PIN #3 CONNECTOR (82) (SCOPE SET ON .1 MS @ .2V/DIV.)
 CHECK LOCK PULSE FOR STABILITY AND VOLTAGE ON TP (NEAR Q3 & Q1)
 SHOULD BE 7.5 8.0 V DC.
 - (3) SET RECEIVER ON 22.0000 MHZ USB. CHECK LOCK PULSE ON SCOPE FOR STABILITY. CHECK VOLTAGE ON TP FOR 2.0 3.0 VODC
 - (4) TUNE TO 21.9999 MHZ USB. CHECK LOCK PULSE ON SCOPE FOR STABILITY. CHECK VOLTAGE ON TP FOR 7.5 TO 8.0 VDC.
 - (5) SET RECEIVER ON 14.0000 MHZ USB. CHECK LOCK PULSE ON SCOPE FOR STABILITY. CHECK VOLTAGE ON TP FOR 2.0 TO 3.0 VDC.
 - (6) TUNE TO 13.9999 USB. CHECK LOCK PULSE ON SCOPE FOR STABILITY. CHECK VOLTAGE ON TP FOR 7.5 TO 8.0 VDC.
 - (7) SET RECEIVER ON 7.0000 MHZ USB. CHECK LOCK PULSE ON SCOPE FOR

STABILITY. CHECK VOLTAGE ON TP FOR 2.0 TO 3.0 VDC.

- (8) TUNE TO 6.9999 MHZ USB. CHECK LOCK PULSE ON SCOPE FOR STABILITY. CHECK VOLTAGE ON TP FOR 2.0 TO 3.0 VDC.
- (9) SET RECEIVER ON .1000 MHZ USB. CHECK LOCK PULSE ON SCOPE FOR STABILITY. CHECK VOLTAGE ON TP FOR 2.0 TO 3.0 VDC.

(II) TX AUDIO/BFO BOARD (81339) PG.6-66

- A. BFO
 - (1) HOOK FREQUENCY COUNTER TO CONNECTOR (46)
 - (2) SET RECEIVER TO 14.100 MHZ LSB MODE.
 - (3) UNPLUG #24 ON LOW LEVEL DRIVER BOARD (81340).
 - (4) ADJUST CAPACITOR C4 FOR 9.003000 MHZ +/- 5HZ.
 - (5) SET RECEIVER TO RTTY MODE (SHIFT CW).
 - (6) ACTIVATE RTTY XMIT WITH RTTY KEY JACK (MAKE SURE THE TX OUT-TX EN JUMPER IS IN.)
 - (7) ADJUST CAPACITOR C6 FOR 9.000875 MHZ.
 - (8) PLACE A VOLTAGE (5-12 VDC) ON THE MARK/SPACE JACK.
 - (9) ADJUST CAPACITOR C10 FOR 9.000705 MHZ.
 - (10) UNPLUG MARK/SPACE & RTTY KEY CABLES.
 - (11) SET RECEIVER TO USB MODE.
 - (12) ADJUST CAPACITOR C7 FOR 9.000000 MHZ.
 - (13) SET RECEIVER TO TUNE MODE.
 - (14) ADJUST CAPACITOR C9 FOR 9.000700 MHZ.
 - (15) RECONNECT #24 ON LOW LEVEL DRIVER.
- B. CARRIER PEAK & NULL (50 OHM TERM)
 - (1) CONNECT SCOPE PROBE TO CONNECTOR #37.
 - (2) PLACE RIG IN TUNE MODE.
 - (3) PEAK COIL T1.
 - (4) PLACE RIG IN USB MODE AND KEY WITH NO MIC GAIN.
 - (5) ADJUST POTS R40 & R41 FOR MINIMUM CARRIER PATTERN ON SCOPE. THIS PROCEDURE CAN BE DONE WITH THE SCOPE PROBE ON THE ANTENNA CONNECTOR AND ALL CABLES (#46 & #37) CONNECTED.

(III) SET PBT CENTER FREQUENCY

- A. PBT BOARD (81333) PG.6-22
 - (1) HOOK COUNTER PROBE (X10) ON L3'(T3 SIDE).
 - (2) CENTER FRONT PANEL PBT CONTROL.
 - (3) CHECK FREQUENCY OF 15.30000 MHZ OSC.
 - (4) SWING OSCILLATOR WITH FRONT PANEL CONTROL. SHOULD SWING AT LEAST +/- 1.6 KHZ.
 - (5) IF SWING IS LESS THAN 1.6 KHZ, SWING OSCILLATOR TO HIGH END AND ADJUST C22 FOR A FREQUENCY GREATER THAN 15.3016.
 - (6) RE-CENTER FRONT PBT CONTROL AND CHECK CENTER FREQUENCY. IF IT IS OFF. ADJUST R18 TO 15.30000 MHZ.

(IV) TRANSMITTER TUNE UP.

- A. SWR NULL (LOW PASS FILTER 81341). PG.6-6
 - (1) PLACE UNIT ON LEFT SIDE.
 - (2) SET UNIT TO 14.1000 MHZ.
 - (3) PUT UNIT INTO TUNE MODE AT FULL OUTPUT INTO DUMMY LOAD.
 - (4) WITH DIGITAL VOLTMETER, CHECK VOLTAGE ON PIN 2 OF PLUG 12 (REF

+170

ن ١٠ VOLTAGE) ON 2ND MIXER (81332) AND ADJUST C4 (SWR NULL) ON LOW PASS FILTER (81341) FOR MINIMUM VÖLTAGE (0-.3 VOLTS).

TAKE UNIT OUT OF TUNE. (5)

ALC SET (2ND MIXER 81332) FG. 6-18

- TURN R57 ON 2ND MIXER (81332) FULL CCW.
- TURN R47 ON 2ND MIXER (81332) FULL CCW. (2)
- MAKE SURE FRONT PANEL RF PWR CONTROL IS AT MAXIMUM. (3)
- PUT UNIT INTO TUNE MODE, THROUGH WATT METER INTO DUMMY LOAD. (4)
- ADJUST R47 CW UNTIL WATT METER (EXTERNAL) READS 100 WATTS. (5)
- MAKE SURE METER SWITCH IS IN FWD POSITION. (6)
- ADJUST R59 UNTIL METER READS 100 WATTS. (7)
- TAKE UNIT OUT OF TUNE. (8)
- I LIMIT SET (2ND MIXER 81332) PG.6-18
 - TURN R57 ON 2ND MIXER (81332) FULL CW. (1)
 - UNPLUG CABLE 12 FROM 2ND MIXER. (2)
 - PUT UNIT INTO TUNE MODE, INTO DUMMY LOAD. (3)
 - ADJUST R57 UNTIL EXTERNAL AMMETER READS 20.5 AMPS. PLACE 585 METER SWITCH IN THE IC POSITION. (4)
 - (5)
 - ADJUST R58 UNTIL 585 METER READS 20 AMPS. (6)
 - TAKE UNIT OUT OF TUNE. (7)
 - PLUG UP CABLE #12. (8)
- SWR SET (2ND MIXER 81332) PG.6-18
 - HOOK UP 2:1 LOAD INTO ANTENNA JACK. (1)
 - PUT UNIT INTO TUNE MODE. (2)
 - PLACE 585 METER SWITCH IN THE REF POSITION. (3)
 - ADJUST R60 UNTIL 585 METER READS 2:1. (4)
 - TAKE OUT OF TUNE. (5)
- POWER OUT CHECK
 - TEST POWER OUT ON ALL BANDS (1.8 28.0 MHZ). SHOULD BE BETWEEN 90 (1)- 105 WATTS IN TUNE POSITION.
 - TEST POWER OUT ON ALL BANDS WITH 2-TONE AND CHECK FOR CLEAN WAVE FORM ON SCOPE. AVERAGE POWER OUT SHOULD BE BETWEEN 45 55 WATTS. (2)
- CW WAVE FORM CHECK.
- HOOK UP KEYER (WITH ADJUSTABLE SPEED) TO KEY JACK ON REAR PANEL. (1)
 - PLACE UNIT IN CW MODE. (2)
 - HOOK SCOPE PROBE (X10) TO THE ANTENNA OUT CONNECTOR, (CAPACITIVLEY (3) COUPLED) .
 - SET SCOPE TO MEASURE IN 1 MSEC. TIME. (4)
 - ACTIVATE KEYER IN CONTINUOUS DIT MODE AND ADJUST SPEED FOR A LOCKED SIGNAL ON SCOPE.
 - CHECK RISE/FALL TIME FOR 2.5 3 MSEC. (6)
 - IF ANOTHER RISE/FALL TIME IS DESIRED, ADJUST R29 ON THE CONTROL (7) BOARD (81335) PG.6-44
- ALC ACTION CHECK
 - PLACE 585 INTO EITHER USB OR LSB MODE (PTT). (1)
 - HOOK UP MICROPHONE TO 585 AND ADJUST MIC GAIN FOR ALC. CHECK ALC ACTION ON ALL BANDS. MIC GAIN WILL PROBABLY VARY FOR EACH BAND. (2)
- VOX CHECK
 - PLACE 585 INTO EITHER USB OR LSB MODE (VOX). (1)

- ADJUST VOX GAIN ON REAR PANEL WITTL TRANSMITTER IS ACTIVATED.
- HOLD MIC & INCHES (15CM) AND ADJUST ANTIVOX UNTIL TRANSMITTER (2)
- WHILE TALKING INTO MIC, ADJUST VOX DELAY FOR DESIRED DROP OUT. DROPS OUT. (4)
- PROCESSOR CHECK.
 - WITH PROCESSOR OFF, ADJUST MIC GAIN FOR ALC. (1)
 - WITH PROCESSOR ON, ADJUST PROCESSOR GAIN ON FRONT PANEL FOR PROCESSOR METER TO READ IN THE MIDDLE OF THE BLACK AREA. (2)
 - ADJUST R81 ON TX AUDIO/BFO (81339) PG.6-66 FOR A LITTLE MORE ALC ACTION.

(V) RECEIVER TUNE UP.

CUECK DECETUER SENSITIVITY.

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- IF UNIT HAS FM OPTION, PLACE UNIT IN FM MODE ON 28.1000 MHZ. CHECK SENSITIVITY FOR 1UVC 12DB SINAD.
- IF RECEIVER SEEMS WEAK, START WITH THE IF COILS L5 & L7 IF/AF (81334) PG.6-26 AND PEAK FOR MAX SIGNAL. THEN WORK BACK TO PBT (3)COILS L20,L19, & L18 AND PEAK FOR MAX. SIGNAL. (PBT BOARD 81333)
- IF RECEIVER STILL SEEMS WEAK, CONTINUE TO THE 2ND MIXER (81332) PG.6-18 AND PEAK COILS T5, L2, L1. THEN PEAK COILS ON THE 1ST (4) MIXER (91331) PG.6-14, L10, L9, L8, L11, & T3.
- "S" METER CHECK
 - TUNE RECEIVER TO 14.100 MHZ USB
 - BEFORE CHECKING "S" METER, LET UNIT WARM UP FOR AT LEAST 30 (1)
 - IF METER DOES NOT READ ZERO, ADJUST R55 ON IF/AF BOARD (81334) FC ZERO. CHECK ZERO BY TURNING AGC OFF & ON AND SEE IF METER POINTE (3) MOVES. IF IT DOES, ADJUST R55 AGAIN & RE-CHECK.
 - SET SIGNAL GENERATOR FOR A 50 UV CARRIER AND ADJUST R57 ON IF/AF (4) (81334) FOR AN S9 READING.
- NOISE BLANKER CHECK.
 - INJECT IGNITION TYPE NOISE (PULSE) INTO ANTENNA CONNECTOR.
 - ACTIVATE NOISE BLANKER AND ADJUST NOISE BLANKER WIDTH UNTIL STAT (1)
 - ADJUST L6 & L7 ON LOW LEVEL DRIVER BOARD (81340) FOR MAXIMUM (3) STATIC QUIETING.